

Claims

1. Method for punching a part (7) out of a larger part (4), comprising placing said larger part on a bearer (3) and moving a cutting die (12) from one side towards said larger part (4), wherein said larger part is clamped by said bearer on the side of said larger part, characterised in that said part of material comprises moulded fibre material and said part to be punched out/punched out part (7) is moved away from said larger part (4) by said cutting die (12).
- 10 2. Method according to claim 1, wherein the part to be punched/punched-out part is bearered by said cutting die (12).
3. Method according to one of the preceding claims, wherein said bearer is three-dimensional.
- 15 4. Method according to one of the preceding claims, wherein said punching comprises punching along a closed line that is not in one plane.
5. Method according to one of the preceding claims, wherein said punching comprises 20 making an opening/cut-out in a shaped fibre part.
6. Method according to one of the preceding claims, wherein said punching comprises punching a product made of moulded fibre material from a sheet.
- 25 7. Method according to one of the preceding claims, wherein said product is punched from a surrounding sheet of fibre material.
8. Method according to claim 7, wherein said surrounding sheet is bearered.
- 30 9. Method according to one of the preceding claims, comprising placing said larger part on said bearer, followed by applying said further bearer and punching.
10. Method for the production of a product made of moulded fibre material, comprising

the provision of an aqueous pulp containing fibre material, putting this on a screen, removing water, drying it and subjecting it to a punching operation, characterised in that said punching operation comprises a punching operation according to claim 2.

- 5 11. Method according to claim 10, wherein said punching operation comprises punching out various products from said moulded fibre material at essentially the same time.
12. Container-like product (7), having a terminating edge, which terminating edge comprises a punched edge, which termination describes an essentially closed line, which
- 10 line extends through more than one plane, where said container-like part has been produced from moulded fibre material.
13. Device (1) for punching a part (7) of moulded fibre material from a part (4) with a larger surface area, comprising a bearer for said larger part of fibre material and a cutting
- 15 die (12) that can be moved towards said bearer, wherein a further three-dimensional bearer (8) for said larger part of moulded material is fitted to said bearer on the side of said cutting die, wherein said device is designed to accommodate said larger part clamped between said bearer and said further bearer, characterised in that said cutting die (12) is provided with transport means for a part to be punched out/punched-out part.

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14. Device according to claim 13, characterised in that said transport means are in more than one plane and are three-dimensional.
15. Device according to claim 11 or 12, wherein said further bearer comprises a clamping

25 member (13).